

Starrett®

SAWS & HAND TOOLS

S I N C E 1 8 8 0



CATALOGUE 71E

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Hole Saw Depth	16mm 5/8"
<5mm	<input checked="" type="checkbox"/>
Rec. Cutting Depth	3-13mm <input type="checkbox"/>
	>13mm <input type="checkbox"/>
Metal Inx (Stainless) Non Ferrous Materials	★
Fibreglass	★
Size Range	15 - 100mm
Catalogue Number	SM

Hole Saw Depth	25mm 1"
<3mm	<input checked="" type="checkbox"/>
Rec. Cutting Depth	3-13mm <input checked="" type="checkbox"/>
	>13mm <input checked="" type="checkbox"/>
Metal Inx (Stainless) Non Ferrous Materials	★
Cast Iron	★
Fibreglass	★
Size Range	15 - 100mm
Catalogue Number	CTD

Hole Saw Depth	54mm 2.1/8"
<3mm	<input checked="" type="checkbox"/>
Rec. Cutting Depth	3-13mm <input checked="" type="checkbox"/>
	>13mm <input checked="" type="checkbox"/>
Wood	★
Veneer	★
MDF	★
Plastic	★
Acrylic	★
Ceramic	☆
Fibreglass	☆
Formica	★
Plaster	★
Size Range	19 - 159mm
Catalogue Number	MPH

Hole Saw Depth	41mm 1.5/8"
<3mm	<input checked="" type="checkbox"/>
Rec. Cutting Depth	3-13mm <input checked="" type="checkbox"/>
	>13mm <input checked="" type="checkbox"/>
Cast Iron	★
Wood	☆
Nail Embedded Wood	☆
Veneer	★
Plastic	★
Acrylic	★
Ceramic	☆
Fibreglass	★
Formica	★
Plaster	★
Suspended Floors	★
Brick and Masonry	☆
Size Range	16 - 152mm
Catalogue Number	CT

Hole Saw Depth	41mm 1.5/8"
<3mm	<input checked="" type="checkbox"/>
Rec. Cutting Depth	3-13mm <input checked="" type="checkbox"/>
	>13mm <input checked="" type="checkbox"/>
Ceramic Porcelain / Glass / Stone	★
Marble / Granite	★
Fibreglass	★
Brick and Masonry	★
Size Range	14 - 152mm
Catalogue Number	D

TCT
Stainless
Steel



Carbide
Deep Cut



TCT Multi Purpose



Carbide Tipped



Diamond Grit

Hole Saw Depth
20mm
25/32"

Size Range
5 - 12mm

Catalogue Number
D

Diamond
Tile Drills



Cutting Performance

Excellent



Good



Hole Saw Depth	Diameter Dependent
<3mm	<input type="checkbox"/>
Rec. Cutting Depth	
3-13mm	<input type="checkbox"/>
>13mm	<input checked="" type="checkbox"/>
Brick and Masonry	★
300mm	22mm & 28mm
150mm	≥ 38mm
Size Range	22 - 152mm
Catalogue Number	BMC

Diamond
Dri-Core Drill



Hole Saw Depth	51mm 2"
<3mm	<input type="checkbox"/>
Rec. Cutting Depth	
3-13mm	<input checked="" type="checkbox"/>
>13mm	<input checked="" type="checkbox"/>
• Metal • Inox (Stainless) • Non Ferrous Materials	★
Cast Iron	★
Wood	☆
Veneer	☆
Plastic	☆
Acrylic	☆
Fibreglass	☆
Formica	☆
Plaster	☆
Suspended Floors	☆
Size Range	19 - 210mm
Catalogue Number	DCH

Bi-Metal Deep Cut



Hole Saw Depth	41mm 1.5/8"
<3mm	<input checked="" type="checkbox"/>
Rec. Cutting Depth	
3-13mm	<input checked="" type="checkbox"/>
>13mm	<input type="checkbox"/>
• Metal • Inox (Stainless) • Non Ferrous Materials	★
Cast Iron	★
Wood	☆
Veneer	☆
Plastic	★
Acrylic	☆
Fibreglass	☆
Formica	☆
Plaster	☆
Suspended Floors	☆
Size Range	14 - 210mm
Catalogue Number	FCH

Bi-Metal Fast Cut


















Hole Saw Depth	13mm 1/2"
<3mm	<input checked="" type="checkbox"/>
Rec. Cutting Depth	
3-13mm	<input type="checkbox"/>
>13mm	<input type="checkbox"/>
• Metal • Inox (Stainless) • Non Ferrous Materials	★
Wood	☆
Veneer	☆
Plastic	★
Acrylic	☆
Fibreglass	☆
Formica	☆
Size Range	16 - 51mm
Catalogue Number	CSC

Bi-Metal
Cordless
Smooth Cut



HOLE SAWS

HOLE SAW APPLICATION GUIDE									
Material Thickness and Application	BI-METAL			TUNGSTEN CARBIDE TIPPED				DIAMOND GRIT	
	Cordless Smooth Cut	Fast Cut	Deep Cut	Carbide Tipped	Multi Purpose	Stainless Steel	Carbide Deep Cut	Diamond Hole Saw / Tile Drill	Brick & Masonry Dri Core Drill
Catalogue Number	CSC	FCH	DCH	CT	MPH	SM	CTD	D	BMC
Hole Saw Depth	13mm 1/2"	41mm 1.5/8"	51mm 2"	41mm 1.5/8"	54mm 2.1/8"	16mm 5/8"	25mm 1"	Diameter dependent	Diameter dependent
Recommended Cutting Depths	<3mm	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
	3-13mm		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
	>13mm			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
• Metal • Inox (Stainless) • Non Ferrous Materials		♦	★	★		★	★		
		★	★	★		★	★		
Cast iron			★	★	★		★		
Wood		☆	☆	☆	☆	★			
Nail Embedded Wood					☆				
Veneer		☆	☆	☆	★	★			
MDF						★			
Plastic		★	★	☆	★	★			
Acrylic		☆	☆	☆	★	★			
Fibreglass		☆	☆	☆	★	☆	★	★	
Formica		☆	☆	☆	★	★			
Plaster			☆	☆	★	★			
Suspended Floors			☆	☆	★				
Ceramic					☆	☆		★	
Porcelain / Glass / Stone								★	
Brick and Masonry					☆	☆		★	★
Cutting Performance		Excellent	★	Good	☆	For hole saw cutting speed recommendations please see page 24.			

BI-METAL CSC CORDLESS SMOOTH CUT

Introducing the CSC - Cordless Smooth Cut Hole Saw: designed for maximum efficiency, it doubles the number of holes cut per battery charge compared to standard hole saws. Its flared base cap ensures a precise cutting depth of 13mm (1/2"), making it perfect for various materials, including stainless steel, mild sheet steel, plasterboard, wood, and thin non-metallics.



BI-METAL HOLE SAWS

Built for durability, the CSC Hole Saw features hardened, abrasion-resistant high-speed steel teeth and a robust alloy body and cap. Its heat-resistant high-speed steel edge with alloy backing and constant 8 TPI pitch ensures reliable performance with battery-operated power tools.

FEATURES

- Perfect for cutting stainless steel, tool steel, mild steel sheeting, wood, and thin plastics.
- Safety stop feature ensures the saw does not travel beyond a depth of 13mm (1/2"), providing a safer and more controlled cutting experience.
- Complete assembly comes ready to use with an arbor, pilot drill, and ejector spring.
- Constant pitch teeth provide exceptionally smooth cuts with a pitch of 8 teeth per 25mm (1 inch).
- Recommended cutting depth for optimal performance is 3mm.

Cutting Performance	
Excellent	★
Good	☆
Hole Saw Depth	13mm 1/2"
Rec. Cutting Depth	<3mm <input checked="" type="checkbox"/>
• Metal	★
• Inox (Stainless)	★
• Non Ferrous Materials	★
Wood	☆
Veneer	☆
Plastic	★
Acrylic	☆
Fibreglass	☆
Formica	☆

Cat. No.	Item Number	Diameter	
		mm	Inch
CSC16	BF1316	16mm	5/8"
CSC19	BF1319	19mm	3/4"
CSC20	BF1320	20mm	25/32"
CSC22	BF1322	22mm	7/8"
CSC25	BF1325	25mm	1"
CSC27	BF1327	27mm	1.1/16"
CSC29	BF1329	29mm	1.1/8"
CSC30	BF1330	30mm	1.3/16"
CSC32	BF1332	32mm	1.1/4"
CSC35	BF1335	35mm	1.3/8"
CSC38	BF1338	38mm	1.1/2"
CSC40	BF1341	40mm	1.9/16"
CSC51	BF1347	51mm	2"



General Purpose Kit 1
KCS06001

Description	Cat. No.	Item Number	Hole Saw Sizes	Arbors and Accessories
# General Purpose Kit	KCS07011	BF1450	16mm, 20mm, 25mm, 29mm, 30mm, 32mm & 38mm	A18 Dual Hex Chuck
General Purpose Kit 1	KCS06001	BF1453	16mm, 20mm, 22mm, 25mm, 32mm & 40mm	-
Electricians Kit	KCS03001	BF1420	20mm, 25mm, & 32mm	-

= MTO - Made to order, may be subject to longer lead times.

FAST CUT BI-METAL FCH

Introducing the FCH - Fast Cut Saw, designed for enhanced heat and wear resistance. This saw delivers smoother, faster cuts across a wide range of materials. It is specifically tailored for cutting stainless and mild steel sheets and can efficiently cut through tubes with a wall thickness of up to 3mm (1/8").

Description	Cat No	Item Number	Hole Saw Sizes	Arbors and Accessories
Kwik Change Fast Cut Kit	KFC03051	KFC03051	20, 25 & 32mm	A6, A6-2 (x2), A6-3, A015C Pilot Drill
General Purpose Kit	KFC06023	AX5421	22mm, 29mm, 35mm, 44mm, 51mm & 64mm	A1 & A10 Arbors
Electricians Kit 2	KFC06022	AX5406	16mm, 20mm, 25mm, 29mm, 44mm & 51mm	A1 & A10 Arbors
Electricians Kit 1	KFC06021	AX5400	16mm, 20mm, 25mm, 32mm, 40mm & 51mm	A1 & A10 Arbors
Ulti Mate Electricians Kit	KFC06071	AX5403	16mm, 20mm, 25mm, 32mm, 40mm & 51mm	A3 Ulti Mate Arbor 6 Ulti Mate Arbor Adapters
Electricians Kit	KFC11021	AX5409	16mm, 20mm, 22mm, 25mm, 29mm, 35mm, 44mm, 51mm, 64mm, 68mm & 76mm	A1 & A2 Arbors
Plumbers Kit	KFC07021	AX5412	19mm, 22mm, 29mm, 38mm, 44mm, 51mm & 57mm	A1 & A10 Arbors
Plumbers Kit	KFC11022	AX5415	16mm, 19mm, 22mm, 29mm, 35mm, 38mm, 44mm, 51mm, 57mm, 65mm & 68mm	A1 & A2 Arbors
Universal Kit	KFC14021	AX5427	16mm, 20mm, 22mm, 25mm, 29mm, 32mm, 35mm, 38mm, 44mm, 51mm, 57mm, 64mm, 68mm & 76mm	A1 & A2 Arbors
# General Purpose	KFC11031	AX5424	19mm, 22mm, 25mm, 32mm, 35mm, 38mm, 44mm, 51mm, 57mm, 64mm & 76mm	A1 & A2 Arbors A5 Extension

= MTO - Made to order, may be subject to longer lead times.

Cutting Performance	
Excellent	★
Good	☆
Hole Saw Depth	41mm 1.5/8"
Rec. Cutting Depth	up to 13mm <input checked="" type="checkbox"/>
• Metal	★
• Inox (Stainless)	★
• Non Ferrous Materials	★
Cast iron	★
Wood	☆
Veneer	☆
Plastic	★
Acrylic	☆
Fibreglass	☆
Formica	☆
Plaster	☆
Suspended Floors	☆



EVA Case for Unbreakable Protection.

POS Packaging with Kit Contents.





BI-METAL HOLE SAWS



FASTER & SMOOTHER

The FCH Fast Cut Bi-Metal Hole Saws ensure a smoother and faster cut with their extra cobalt HSS tooth material and 5.5 TPI positive rake tooth design. Designed for stainless steel, metals, and mild steel sheets, these saws also cut through wood, plastic, plaster, and other materials. The recommended cutting depth is up to 13mm (1/2") in softer materials.

FEATURES

- With extra cobalt for enhanced heat and wear resistance - improving the product life.
- The 5.5 TPI positive rake tooth form provides less torque for a smoother, faster cut in all materials.
- 30% extra gullet volume for better material penetration.
- Ideal for 3mm stainless steel, mild steel sheet and tubes and other materials with a thickness of up to 13mm (1/2").
- Size range: 14mm - 210mm (9/16" - 8.9/32").
- 41mm (1.5/8") hole saw depth.

Cat. No.	Diameter		Appropriate Arbors
	mm	Inch	
FCH0096-G	14mm	9/16"	
FCH0058-G	16mm	5/8"	
FCH1016-G	17mm	11/16"	
FCH0034-G	19mm	3/4"	
FCH2532-G	20mm*	25/32"	A1
FCH1036-G	21mm	13/16"	A4
FCH0078-G	22mm	7/8"	A1-1 (SDS plus)
FCH1056-G	24mm	15/16"	A3 & A3-3 (Ulti-Mate)
FCH0100-G	25mm*	1"	A6 & A6-2 (Kwik-Change)
FCH0116-G	27mm	1.1/16"	
FCH0118-G	29mm	1.1/8"	
FCH0136-G	30mm	1.3/16"	
FCH0114-G	32mm*	1.1/4"	
FCH0156-G	33mm	1.5/16"	
FCH0138-G	35mm	1.3/8"	
FCH0176-G	37mm	1.7/16"	
FCH0112-G	38mm	1.1/2"	
FCH0196-G	40mm	1.9/16"	
FCH0158-G	41mm	1.5/8"	
FCH1116-G	43mm	1.11/16"	
FCH0134-G	44mm	1.3/4"	
FCH1136-G	46mm	1.13/16"	
FCH0178-G	48mm	1.7/8"	
FCH0200-G	51mm	2"	A2
FCH0216-G	52mm	2.1/16"	A10
FCH0218-G	54mm	2.1/8"	A17-38 (Locking Arbor)
FCH056M-G	56mm	2.3/16"	A2-1 (SDS plus)
FCH0214-G	57mm	2.1/4"	A3 & A3-4 (Ulti-Mate)
FCH0256-G	59mm	2.5/16"	A6 & A6-3 (Kwik-Change)
FCH0238-G	60mm	2.3/8"	
FCH0212-G	64mm	2.1/2"	
FCH0296-G	65mm	2.9/16"	
FCH0258-G	67mm	2.5/8"	
FCH068M-G	68mm	2.11/16"	
FCH0234-G	70mm	2.3/4"	
FCH0278-G	73mm	2.7/8"	
FCH0300-G	76mm	3"	
FCH0318-G	79mm	3.1/8"	
FCH0314-G	83mm	3.1/4"	
FCH0338-G	86mm	3.3/8"	
FCH0312-G	89mm	3.1/2"	
FCH0358-G	92mm	3.5/8"	
FCH0334-G	95mm	3.3/4"	
FCH0378-G	98mm	3.7/8"	
FCH0400-G	102mm	4"	
FCH0418-G	105mm	4.1/8"	A2
FCH0414-G	108mm	4.1/4"	A10
FCH0438-G	111mm	4.3/8"	A17-38
FCH0412-G	114mm	4.1/2"	A2-1
FCH0434-G	121mm	4.3/4"	A3 & A3-5
FCH0500-G	127mm	5"	A6
FCH0514-G	133mm	5.1/4"	
FCH0512-G	140mm	5.1/2"	
FCH0600-G	152mm	6"	
FCH160M-G	160mm	6.5/16"	A2 or A10
FCH168M-G	168mm	6.5/8"	A17-38
FCH177M-G	177mm	6.31/32"	A2-1
FCH210M-G	210mm	8.9/32"	A3 & A3-5

* Also available in 6 packs. See page 25.

DEEP CUT BI-METAL DCH

The DCH - Deep Cut Saw with extra cobalt HSS teeth. Provides enhanced heat and wear resistance. The Deep Cut saw features an increased depth of 51mm (2") and is ideal for cutting metal and tubes with a thickness of greater than 3mm, and wood up to 51mm (2") thick.



Description	Cat No	Item Number	Hole Saw Sizes	Arbors and Accessories
Electricians Kit	KDC05021	BF7006	20mm, 25mm, 29mm, 44mm & 51mm	A1E & A10E Arbors
Electricians Kit	KDC10021	BF7009	20mm, 22mm, 25mm, 29mm, 35mm, 44mm, 51mm, 64mm, 68mm & 76mm	A1E & A2E Arbors
# Plumbers Kit	KDC07021	BF7012	19mm, 22mm, 29mm, 38mm, 44mm, 51mm & 57mm	A1E & A10E Arbors
Plumbers Kit	KDC10022	BF7015	19mm, 22mm, 29mm, 35mm, 38mm, 44mm, 51mm, 57mm, 65mm & 68mm	A1E & A2E Arbors
Universal Kit	KDC13021	BF7024	20mm, 22mm, 25mm, 29mm, 32mm, 35mm, 38mm, 44mm, 51mm, 57mm, 64mm, 68mm & 76mm	A1E & A2E Arbors

= MTO - Made to order, may be subject to longer lead times.

Cutting Performance	
Excellent	★
Good	☆
Hole Saw Depth	51mm 2"
Rec. Cutting Depth	3-13mm <input checked="" type="checkbox"/>
	>13mm <input checked="" type="checkbox"/>
• Metal	★
• Inox (Stainless)	★
• Non Ferrous Materials	★
Cast iron	★
Wood	☆
Veneer	☆
Plastic	☆
Acrylic	☆
Fibreglass	☆
Formica	☆
Plaster	☆
Suspended Floors	☆



EVA Case for Unbreakable Protection.

POS Packaging with Kit Contents.





BI-METAL HOLE SAWS



DEEPER & STRONGER

With a 10mm increase in cutting depth and aggressive material penetration, this hole saw offers exceptional performance with efficient kerf clearance. It is the ultimate multi-use holesaw for penetrating metals, wood, plastic, plaster, and more. Recommended cutting depth: greater than 3mm (1/8").

FEATURES

- 51mm (2") hole saw depth improves cutting performance on tubes, particularly where there is a need to cut through both sides.
- With extra cobalt for enhanced heat and wear resistance - improving the product life.
- Ideal for solid materials greater than 3mm (1/8") in thickness.
- Aggressive material penetration and kerf clearance.
- Size range: 19mm - 210mm (3/4" - 8.9/32").
- 51mm (2") hole saw depth - requires arbors with an extended length pilot drill (e.g. A1E, A2E or A17-38E etc.).

Cat. No.	Diameter		Appropriate Arbors
	mm	Inch	
DCH0034-G	19mm	3/4"	
DCH2532-G	20mm	25/32"	A1E
DCH1036-G	21mm	13/16"	A4E
DCH0078-G	22mm	7/8"	
DCH1056-G	24mm	15/16"	A1-1E (SDS-plus)
DCH0100-G	25mm	1"	A3 & A3-3 (Ultra-Mate)
DCH0116-G	27mm	1.1/16"	A6 & A6-2 (Kwik-Change)
DCH0118-G	29mm	1.1/8"	
DCH0136-G	30mm	1.3/16"	
DCH0114-G	32mm	1.1/4"	
DCH0156-G	33mm	1.5/16"	
DCH0138-G	35mm	1.3/8"	
DCH0176-G	37mm	1.7/16"	
DCH0112-G	38mm	1.1/2"	
DCH0196-G	40mm	1.9/16"	
DCH0158-G	41mm	1.5/8"	
DCH1116-G	43mm	1.11/16"	
DCH0134-G	44mm	1.3/4"	
DCH1136-G	46mm	1.13/16"	
DCH0178-G	48mm	1.7/8"	
DCH0200-G	51mm	2"	
DCH0216-G	52mm	2.1/16"	A2E Quick-Hitch
DCH0218-G	54mm	2.1/8"	A10E Quick-Hitch
DCH056M-G	56mm	2.3/16"	A17-38E (Locking Arbor)
DCH0214-G	57mm	2.1/4"	
DCH0256-G	59mm	2.5/16"	A2-1E (SDS plus)
DCH0238-G	60mm	2.3/8"	A3 & A3-4 (Ultra-Mate)
DCH0212-G	64mm	2.1/2"	A6 & A6-3 (Kwik-Change)
DCH0296-G	65mm	2.9/16"	
DCH0258-G	67mm	2.5/8"	
DCH068M-G	68mm	2.11/16"	
DCH0234-G	70mm	2.3/4"	
DCH0278-G	73mm	2.7/8"	
DCH0300-G	76mm	3"	
DCH0318-G	79mm	3.1/8"	
DCH0314-G	83mm	3.1/4"	
DCH0338-G	86mm	3.3/8"	
DCH0312-G	89mm	3.1/2"	
DCH0358-G	92mm	3.5/8"	
DCH0334-G	95mm	3.3/4"	
DCH0378-G	98mm	3.7/8"	
DCH0400-G	102mm	4"	
DCH0418-G	105mm	4.1/8"	A2E
DCH0414-G	108mm	4.1/4"	A10E
DCH0438-G	111mm	4.3/8"	A17-38E
DCH0412-G	114mm	4.1/2"	
DCH0434-G	121mm	4.3/4"	A2-1E (SDS-plus)
DCH0500-G	127mm	5"	A3 & A3-5
DCH0514-G	133mm	5.1/4"	A6
DCH0512-G	140mm	5.1/2"	
DCH0600-G	152mm	6"	
DCH160M-G	160mm	6.5/16"	
DCH168M-G	168mm	6.5/8"	A2E or A10E A17-38E
DCH177M-G	177mm	6.31/32"	A2-1E
DCH210M-G	210mm	8.9/32"	A3 & A3-5

CARBIDE CT

HIGH PERFORMANCE TRIPLE CHIP TUNGSTEN CARBIDE

The triple-chip Tungsten Carbide Tipped (CT) Hole Saw offers exceptional durability and performance, with a longer blade life for cutting tough materials. It effortlessly cuts through nail-embedded wood, wood and metal combinations, reinforced concrete, and fiberglass. It delivers a smooth surface finish on entry and exit holes, making it perfect for many projects including cutting traditional lath and plaster.

Tungsten Carbide Tipped Teeth



Cat. No.	Item Number	Diameter		Appropriate Arbors
		mm	Inch	
NEW CT058	BF398	16mm	5/8"	A1 or A4 A1-1 (SDS plus) A3 & A3-3 (Ulti-Mate) A6 & A6-2 (Kwik-Change) XA1 or XA4 (Carbide Tipped)
CT034	BF400	19mm	3/4"	
CT2532	BF402	20mm	25/32"	
CT078	BF405	22mm	7/8"	
CT100	BF410	25mm	1"	
CT118	BF415	29mm	1.1/8"	
CT114	BF420	32mm	1.1/4"	
# CT156	BF422	33mm	1.5/16"	
CT138	BF425	35mm	1.3/8"	
CT112	BF430	38mm	1.1/2"	
CT196	BF432	40mm	1.9/16"	HSS Pilot Drill A2 A10 A17-38 (Locking Arbor) A2-1 (SDS plus)
CT158	BF435	41mm	1.5/8"	
CT134	BF440	44mm	1.3/4"	
CT178	BF445	48mm	1.7/8"	
CT200	BF450	51mm	2"	
CT218	BF455	54mm	2.1/8"	
CT056MM	BF456	56mm	2.3/16"	
CT214	BF460	57mm	2.1/4"	
CT238	BF465	60mm	2.3/8"	
CT212	BF470	64mm	2.1/2"	
CT258	BF475	67mm	2.5/8"	
CT234	BF480	70mm	2.3/4"	
CT300	BF485	76mm	3"	
CT318	BF487	79mm	3.1/8"	
CT314	BF490	83mm	3.1/4"	
CT338	BF495	86mm	3.3/8"	
CT312	BF500	89mm	3.1/2"	
CT358	BF505	92mm	3.5/8"	
CT334	BF510	95mm	3.3/4"	Ulti-Mate Arbor System A3 & A3-4 for up to 102mm / 4". A3 & A3-5 for 102mm / 4" and above. Kwik-Change A6 & A6-3* (* up to 100mm holesaws)
CT378	BF512	98mm	3.7/8"	
CT400	BF515	102mm	4"	
CT418	BF520	105mm	4.1/8"	
CT414	BF525	108mm	4.1/4"	
CT438	BF530	111mm	4.3/8"	
CT412	BF535	114mm	4.1/2"	
CT434	BF540	121mm	4.3/4"	
CT500	BF545	127mm	5"	
CT512	BF550	140mm	5.1/2"	
CT600	BF555	152mm	6"	

FEATURES

- A cost effective solution for cutting nail embedded wood, any wood and metal combination, reinforced concrete and fiberglass.
- Leaves high quality surface finish on entry and exit and provides a smooth cut.
- Tungsten Carbide Tipped Teeth for outstanding cutting performance and product durability.
- Suitable for use in electric and battery operated tools.
- Hole saw depth of 41mm (1-5/8").

Cutting Performance	
Excellent	★
Good	☆
Hole Saw Depth	41mm 1.5/8"
	<3mm <input checked="" type="checkbox"/>
Rec. Cutting Depth	3-13mm <input checked="" type="checkbox"/>
	>13mm <input checked="" type="checkbox"/>
Cast iron	★
Wood	☆
Nail Embedded Wood	☆

Veneer		★
Plastic		★
Acrylic		★
Ceramic		☆
Fiberglass		★
Formica		★
Plaster		★
Suspended Floors		★
Brick and Masonry		☆

= MTO - Made to order, may be subject to longer lead times.

CARBIDE MPH

TUNGSTEN CARBIDE TIPPED MULTI PURPOSE

Tungsten Carbide Tipped Multi Purpose (MPH) Hole Saws feature a unique tooth set for ultra-aggressive, high performance cutting of non-metallics. Cutting speeds will be up to five times faster than a bi-metal hole saw cutting the same material, offering users rapid, heat-free, stock removal of wood, MDF, plastics, and ceramic tiles. For tradespeople, our kits provide the perfect solution to all your cutting needs.

FEATURES

- Rapid, heat free stock removal of wood, MDF, plastics, plasterboard, and ceramic tiles.
- Carbide Tipped Teeth for outstanding cutting performance and product durability.
- Smooth cutting with minimal heat build up.
- Hole saw depth of 54mm (2.1/8").
- Arbors with extended length pilot drills are available, alternatively fit the longer A014CE pilot drill to our standard arbors.
- Deep gullet for easy core removal
- Suitable for use in mains and battery powered tools

Hole Saw Depth	54mm 2.1/8"
Rec. Cutting Depth	<3mm <input checked="" type="checkbox"/> 3-13mm <input checked="" type="checkbox"/> >13mm <input checked="" type="checkbox"/>
Wood	★
Veneer	★
MDF	★
Plastic	★
Acrylic	★
Ceramic	☆
Fibreglass	☆
Formica	★
Plaster	★
Cutting Performance	
Excellent	★
Good	☆



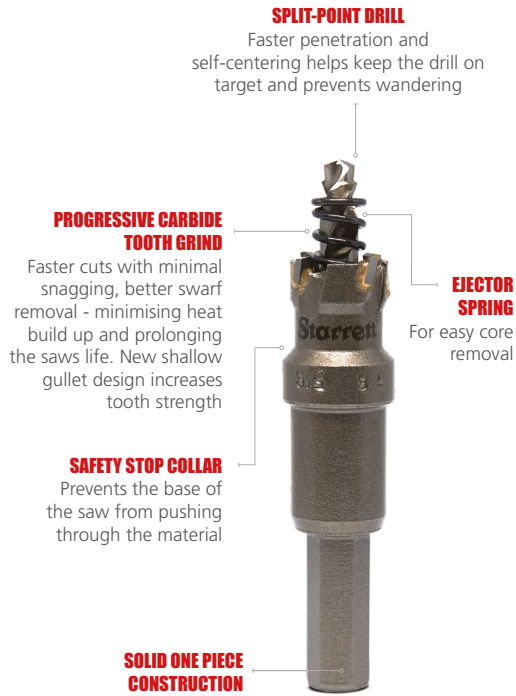
Cat. No.	Item Number	Diameter		Appropriate Arbors
		mm	Inch	
MPH0034	BF1505	19mm	3/4"	Extended Length HSS Drill A1E A4E
MPH2532	BF1510	20mm	25/32"	
MPH0078	BF1515	22mm	7/8"	
MPH0100	BF1520	25mm	1"	A1-1E (SDS-plus) A3 & A3-3 (Ulti-Mate) A6 & A6-2 (Kwik-Change)
MPH0116	BF1525	27mm	1.1/16"	
MPH0118	BF1530	29mm	1.1/8"	Carbide Tipped Arbors XA1 XA4
MPH0136	BF1535	30mm	1.3/16"	
MPH0114	BF1540	32mm	1.1/4"	
MPH0138	BF1545	35mm	1.3/8"	
MPH0112	BF1550	38mm	1.1/2"	
MPH0196	BF1555	40mm	1.9/16"	
MPH0158	BF1560	41mm	1.5/8"	
MPH0134	BF1565	44mm	1.3/4"	
MPH0178	BF1570	48mm	1.7/8"	
MPH0200	BF1575	51mm	2"	
MPH0218	BF1580	54mm	2.1/8"	
MPH0214	BF1585	57mm	2.1/4"	
MPH0238	BF1590	60mm	2.3/8"	
MPH0212	BF1595	64mm	2.1/2"	Extended Length HSS Drill A2E Quick-Hitch A10E Quick-Hitch A17-38E Locking Arbor A2-1E (SDS plus)
MPH0296	BF1600	65mm	2.9/16"	
MPH0258	BF1605	67mm	2.5/8"	
MPH68MM	BF1607	68mm	2.11/16"	
MPH0234	BF1610	70mm	2.3/4"	Carbide Tipped Arbors XA2 XA10
MPH0278	BF1615	73mm	2.7/8"	
MPH0300	BF1620	76mm	3"	XA17-38 Locking Arbor XA2-1 (SDS plus)
MPH0318	BF1625	79mm	3.1/8"	
MPH0314	BF1630	83mm	3.1/4"	Ulti-Mate Arbor System A3 & A3-4 for up to 102mm / 4".
MPH0338	BF1635	86mm	3.3/8"	
MPH0312	BF1640	89mm	3.1/2"	A3 & A3-5 for 102mm / 4" and above.
MPH0358	BF1645	92mm	3.5/8"	
MPH0334	BF1650	95mm	3.3/4"	Kwik-Change A6 & A6-3 for up to 100mm / 4".
MPH0378	BF1655	98mm	3.7/8"	
MPH0400	BF1660	102mm	4"	
MPH0418	BF1665	105mm	4.1/8"	
MPH0414	BF1670	108mm	4.1/4"	
MPH0456	BF1675	109mm	4.5/16"	
MPH0438	BF1680	111mm	4.3/8"	
MPH0412	BF1685	114mm	4.1/2"	
MPH0458	BF1690	118mm	4.5/8"	
MPH0434	BF1695	121mm	4.3/4"	
MPH0500	BF1700	127mm	5"	
MPH0512	BF1705	140mm	5.1/2"	
MPH0600	BF1710	152mm	6"	
MPH0614	BF1715	159mm	6.1/4"	

Description	Cat No	Item Number	Hole Saw Sizes	Arbors and Accessories
# General Purpose Kit	KMP09021	BF1970	19mm, 22mm, 29mm, 35mm, 44mm, 51mm, 57mm, 64mm & 68mm	A1E & A17-38E
General Purpose Kit	KMP11021	BF1973	19mm, 22mm, 29mm, 35mm, 38mm, 44mm, 51mm, 57mm, 64mm, 68mm & 76mm	A1E, A17-38E, XA014C
# Downlight Hole Saw Kit	KMP12011	BF1976	35mm, 40mm, 44mm, 51mm, 60mm, 65mm, 70mm, 73mm, 76mm, 83mm, 86mm, & 92mm	XA17-38 (fitted with a carbide tipped pilot drill)

= MTO - Made to order, may be subject to longer lead times.

CARBIDE SM STAINLESS STEEL [SHEET METAL]

Tungsten Carbide Tipped Stainless Steel (Sheet Metal – SM) Hole Saws cut high-alloy and stainless steels, non-ferrous light metals, and reinforced fabrics faster than bi-metal saws. Their tough tungsten carbide tipped teeth remove chips efficiently, making them ideal for sheet metal up to 3mm (1/8”) thick.”



FEATURES

- Split-point drill for faster penetration and precise centering
- Ideal for production cutting, especially with limited speed control
- Tungsten carbide tipped teeth for extended product life and superior cutting
- Replacement pilot drills readily available
- Solid one-piece construction with arbor and pilot drill
- Ejector spring for effortless core removal
- Progressive carbide tooth grind for swift cuts and improved swarf removal
- Enhanced tooth strength with shallow gullet design
- Safety stop at base of hole saw for drilling within 13mm (1/2”) depth
- Recommended cutting depth set at 3mm (1/8”)




Description	Cat. No.	Item Number	Hole Saw Sizes
Professional Heavy Duty Kit	KSM07001	BF3090	16mm, 20mm, 22mm, 25mm, 32mm, 40mm & 50mm

Cat. No.	Item Number	Diameter	
		mm	Inch
SM15	BF2015	15mm	19/32”
SM16	BF2016	16mm	5/8”
SM17	BF2017	17mm	11/16”
SM18	BF2018	18mm	23/32”
SM19	BF2019	19mm	3/4”
SM20	BF2020	20mm	25/32
SM21	BF2021	21mm	13/16”
SM22	BF2022	22mm	7/8”
SM23	BF2023	23mm	29/32”
SM24	BF2024	24mm	15/16”
SM25	BF2025	25mm	1”
SM26	BF2026	26mm	1.1/32”
SM27	BF2027	27mm	1.1/16”
SM28	BF2028	28mm	1.3/32”
SM29	BF2029	29mm	1.1/8”
SM30	BF2030	30mm	1.3/16”
SM31	BF2031	31mm	1.7/32”
SM32	BF2032	32mm	1.1/4”
SM33	BF2033	33mm	1.5/16”
SM34	BF2034	34mm	1.11/32”
SM35	BF2035	35mm	1.3/8”
SM36	BF2036	36mm	1.13/32”
SM37	BF2037	37mm	1.7/16”
SM38	BF2038	38mm	1.1/2”
SM39	BF2039	39mm	1.17/32”
SM40	BF2040	40mm	1.9/16”
SM45	BF2045	45mm	1.25/32”
SM50	BF2050	50mm	1.31/32”
SM51	BF2051	51mm	2
SM55	BF2055	55mm	2.5/32”
SM60	BF2060	60mm	2.3/8”
SM65	BF2065	65mm	2.9/16”
SM70	BF2070	70mm	2.3/4”
SM75	BF2075	75mm	2.15/16”
SM80	BF2080	80mm	3.5/32”
SM85	BF2085	85mm	3.11/32”
SM90	BF2090	90mm	3.17/32”
SM95	BF2095	95mm	3.3/4”
SM100	BF2100	100mm	3.15/16”

Cat No.	Item Number	Description
SMD6	BF21005	Replacement Pilot Drill

Hole Saw Depth	16mm 5/8”
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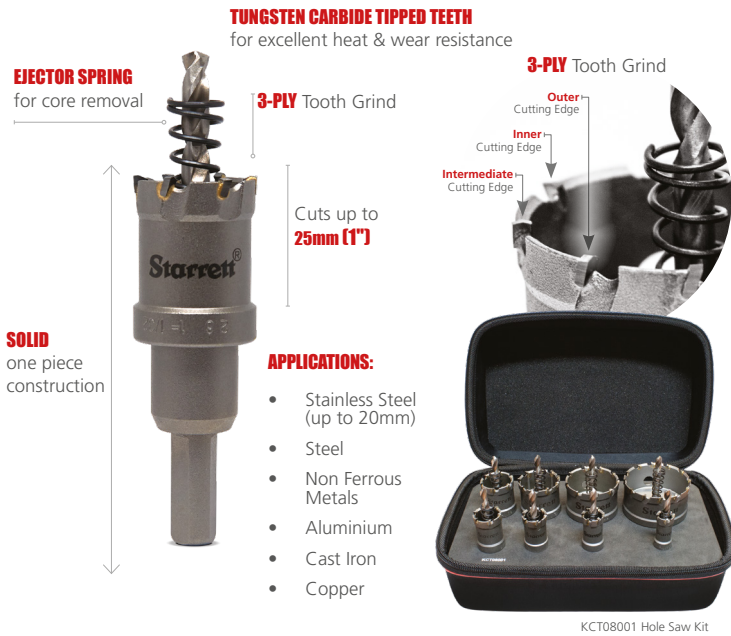
Rec. Cutting Depth	≤ 5mm	<input checked="" type="checkbox"/>
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- Metal  ★
- Inox (Stainless)  ★
- Non Ferrous Materials  ★

Fibreglass	 ★
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Cutting Performance	
Excellent	★
Good	☆

CARBIDE CTD CARBIDE TIPPED DEEP CUT



TUNGSTEN CARBIDE TIPPED TEETH
for excellent heat & wear resistance

APPLICATIONS:

- Stainless Steel (up to 20mm)
- Steel
- Non Ferrous Metals
- Aluminium
- Cast Iron
- Copper

The Carbide Tipped Deep Cut (CTD) Hole Saw is designed for intensive drilling in various materials up to 25mm (1") thick. Starrett's CTD hole saws feature a unique tooth grind for fast, efficient cutting, minimal snagging, and extended lifespan.

Hole Saw Depth	25mm 1"
Rec. Cutting Depth	<3mm <input checked="" type="checkbox"/> 3-13mm <input checked="" type="checkbox"/> >13mm <input checked="" type="checkbox"/>
Metal Inox (Stainless)	★
Non Ferrous Materials	★
Cast iron	★
Fibreglass	★
Cutting Performance	
Excellent	★
Good	☆

FEATURES

- Each tooth has a 3-ply grind for better performance and durability than 2-ply models
- Tungsten carbide tips ensure excellent heat and wear resistance
- Solid one-piece construction, no assembly required
- Compatible with fixed or portable drills, mains power, or cordless
- Includes an ejector spring for easy core removal
- Replacement pilot drills and ejector springs available
- 25mm (1") hole saw depth

Cat. No.	Item Number	Diameter	
		mm	Inch
CTD15	BF56115	15	19/32"
CTD16	BF56116	16	5/8"
CTD17	BF56117	17	11/16"
CTD18	BF56118	18	22/32"
CTD19	BF56119	19	3/4"
CTD20	BF56120	20	25/32"
CTD21	BF56121	21	13/16"
CTD22	BF56122	22	7/8"
# CTD23	BF56123	23	29/32"
CTD24	BF56124	24	15/16"
CTD25	BF56125	25	1"
CTD26	BF56126	26	1.1/32"
CTD27	BF56127	27	1.1/16"
CTD28	BF56128	28	1.3/32"
CTD29	BF56129	29	1.1/8"
CTD30	BF56130	30	1.3/16"
CTD32	BF56132	32	1.1/4"
CTD33	BF56133	33	1.5/16"
CTD34	BF56134	34	1.11/32"
CTD35	BF56135	35	1.3/8"
# CTD36	BF56136	36	1.13/32"
CTD38	BF56138	38	1.1/2"
# CTD39	BF56139	39	1.17/32"
CTD40	BF56140	40	1.9/16"
CTD45	BF56145	45	1.25/32"
CTD50	BF56150	50	1.31/32"
CTD51	BF56151	51	2"
CTD55	BF56155	55	2.5/32"
CTD60	BF56160	60	2.3/8"
CTD64	BF56164	64	2.1/2"
CTD65	BF56165	65	2.9/16"
CTD70	BF56170	70	2.3/4"
CTD75	BF56175	75	2.15/16"
CTD80	BF56180	80	2.5/32"
CTD85	BF56185	85	3.11/32"
CTD90	BF56190	90	3.17/32"
CTD95	BF56195	95	3.3/4"
CTD100	BF56200	100	3.15/16"

Cat No.	Item Number	Description
A014F	BF56300	Replacement Pilot Drill

Kit Cat. No.	Item Number	No. of Saws	Hole Saw Diameters
KCT08001	BF56350	8	16mm 20mm 22mm 25mm 32mm 40mm 51mm 64mm
# KCT07001	BF56355	7	16mm 20mm 22mm 25mm 32mm 40mm 50mm

= MTO - Made to order, may be subject to longer lead times.

DIAMOND D

Cat. No.	Item Number	Diameter		Appropriate Arbors
		mm	Inch	
D0096	AY612	14mm	9/16"	Carbide Tipped Arbors XA1 XA4 XA1-1 (SDS plus)
D0058	AY615	16mm	5/8"	
D1016	AY618	17mm	11/16"	
D0034	AY621	19mm	3/4"	
D2532	AY624	20mm	25/32"	
D1036	AY627	21mm	13/16"	
D0078	AY630	22mm	7/8"	
D1056	AY633	24mm	15/16"	
D0100	AY636	25mm	1"	
D0116	AY639	27mm	1.1/16"	
D0118	AY642	29mm	1.1/8"	
D0136	AY645	30mm	1.3/16"	
D0114	AY648	32mm	1.1/4"	
D0156	AY651	33mm	1.5/16"	
D0138	AY654	35mm	1.3/8"	
D0176	AY657	37mm	1.7/16"	
D0112	AY660	38mm	1.1/2"	
D0196	AY663	40mm	1.9/16"	
D0158	AY666	41mm	1.5/8"	
D1116	AY669	43mm	1.11/16"	
D0134	AY672	44mm	1.3/4"	
D1136	AY675	46mm	1.13/16"	
D0178	AY678	48mm	1.7/8"	
D0200	AY681	51mm	2"	
D0216	AY684	52mm	2.1/16"	
D0218	AY687	54mm	2.1/8"	
D56MM	AY690	56mm	2.3/16"	
D0214	AY693	57mm	2.1/4"	
D0256	AY696	59mm	2.5/16"	
D0238	AY699	60mm	2.3/8"	
D0212	AY702	64mm	2.1/2"	
D0296	AY705	65mm	2.9/16"	
D0258	AY708	67mm	2.5/8"	
D68MM	AY711	68mm	2.11/16"	
D0234	AY717	70mm	2.3/4"	
D0278	AY720	73mm	2.7/8"	
D0300	AY723	76mm	3"	
D0318	AY726	79mm	3.1/8"	
D0314	AY729	83mm	3.1/4"	
D0338	AY732	86mm	3.3/8"	
D0312	AY735	89mm	3.1/2"	
D0358	AY738	92mm	3.5/8"	
D0334	AY741	95mm	3.3/4"	
D0378	AY744	98mm	3.7/8"	
D0400	AY747	102mm	4"	
D0418	AY750	105mm	4.1/8"	
D0414	AY753	108mm	4.1/4"	
D0438	AY756	111mm	4.3/8"	
D0412	AY759	114mm	4.1/2"	
D0434	AY762	121mm	4.3/4"	
D0500	AY765	127mm	5"	
D0512	AY768	140mm	5.1/2"	
D0600	AY771	152mm	6"	

Kwik-Change with Carbide Tipped Pilot Drill XA015C A6 & A6-2

Carbide Tipped Arbors XA2 XA10 XA17-38 Locking Arbor XA2-1 (SDS plus)
Kwik-Change with Carbide Tipped Pilot Drill XA015C A6 & A6-3* (*up to 100mm / 4")

DIAMOND GRIT HOLE SAWS

High performance Diamond Grit Hole Saws are perfect for drilling holes in non-metallics and offer the ideal cutting solution for the toughest situations. Featuring a synthetic diamond grit cutting edge permanently bonded to a tough steel body, this provides the necessary clearance for cutting at high speeds.

FEATURES

- Rapid cutting solution for non-metallics
- Smooth surface finish, ideal when cutting glass and ceramics
- Supported by a comprehensive range of arbors with carbide tipped pilot drills
- The ultimate hole saw for hard-to-cut materials
- Small diameter hole saws are perfect for kitchen and bathroom installations
- Cutting depth 38mm (1.1/2")
- Coolant should always be used with these saws

Hole Saw Depth	Tile Drill Depth	
	41mm (1.5/8") 20mm (25/32")	
Rec. Cutting Depth	<3mm	☑
	3-13mm	☑
	>13mm	☑
Ceramic		★
Porcelain / Glass / Stone		★
Marble / Granite		★
Fibreglass		★
Brick and Masonry		★
Cutting Performance		
Excellent		★
Good		☆

Note: Diamond Tile Drills and Hole Saws should always be cooled with water.



DIAMOND GRIT TILE DRILLS



- Small diameter hole saw, perfect for kitchen and bathroom installations
- Smooth surface finish, ideal when cutting non-hardened glass and porcelain
- Drive arbor and drill not required, as the tile drill is held directly in the power tool chuck
- Maximum cutting depth of 25mm (1")
- Core slot provides cooler cutting and allows for removal of debris produced during drilling

Cat. No.	Item Number	Diameter	
		mm	Inch
D0005	AY606	5mm	3/16"
D0006	AY607	6mm	15/64"
D0065	AY608	6.5mm	1/4"
D0008	AY609	8mm	5/16"
D0010	AY610	10mm	3/8"
D0012	AY611	12mm	1/2"

KIT, DRILL GUIDE, AND WATER BOTTLE

Cat. No.	Item Number
KD06041	KD06041.

Cat. No.	Item Number
# WCD01	AY7851

Cat. No.	Item Number	Size Range
DTDG01	AY7850	5mm - 12mm

= MTO - Made to order, may be subject to longer lead times.




DIAMOND BMC

DIAMOND DRI-CORE DRILLS

Diamond Brick and Masonry Dri-Core Drills are designed for intensive dry cutting on brickwork and blockwork. They are particularly suitable for plumbers, electricians and other installation engineers and an invaluable tool in the construction of flues, air vents and plumbing or electrical channels.



22mm & 28mm Drill Depth	300mm
38mm to 152mm Drill Depth	150mm
Rec. Cutting Depth	>13mm <input checked="" type="checkbox"/>
Brick and Masonry 	★
Cutting Performance	
Excellent	★
Good	☆

FEATURES

- Faster rate of cut than TCT alternatives with less pressure required.
- 300mm saw length on 22 and 28mm diameter saws. 150mm saw length on all other diameters.
- **Note:** not for use on reinforced concrete.



Cat. No.	Item Number	Size	
		mm	Inch
BMC22	BF3110	22mm	7/8"
BMC28	BF3115	28mm	1.3/32"
BMC38	BF3120	38mm	1.1/2"
BMC42	BF3125	42mm	1.21/32"
BMC48	BF3130	48mm	1.7/8"
BMC52	BF3135	52mm	2.1/16"
BMC65	BF3140	65mm	2.9/16"
BMC78	BF3145	78mm	3.1/16"
BMC102	BF3150	102mm	4"
BMC107	BF3155	107mm	4.7/32"
BMC117	BF3160	117mm	4.19/32"
BMC127	BF3165	127mm	5"
BMC152	BF3170	152mm	6"



DIAMOND DRI-CORE DRILLS

Arbors & Accessories	Cat. No.	Item Number
SDS Adapter	BMA2	BF3205
Hex Adapter	BMA1	BF3200
240mm SDS Adapter	BMA2240	BF3220
240mm Hex Adapter	BMA1240	BF3210
Pilot Drill - 13 x 200mm	BMA3200	BF3225
Pilot Drill - 10 x 350mm	BMA3350	BF3230
150 mm Extension	BMA4150	BF3232
250mm Extension	BMA4250	BF3235
# Drift Key	BMA5	BF3240

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Description	Cat No	Item Number	Core Drill Sizes	Arbors	Accessories
Diamond Dri-Core Drill Kit	BMKIT1	BF3265	38mm, 52mm, 65mm, 117mm & 127mm	BMA1, BMA2, BMA1240 & BMA2240	BMA3200 Pilot Drill & BMA5 Drift Key



KWIK-CHANGE ARBOR SYSTEM

FAST, TOOL FREE CHANGES BETWEEN DIFFERENT SIZES AND TYPES OF HOLE SAW, PLUS A SIMPLE METHOD OF CORE EJECTION AND HOLE ENLARGEMENT.

The new Kwik-Change Arbor system from Starrett offers fast, tool free changes between different sizes and types of hole saws, plus a simple method of core ejection and hole enlargement. Suitable for the standard Starrett hole saw range up to 100mm / 4" diameter, Kwik-Change will be an invaluable addition for any regular hole saw user.



Kwik-Change Arbor and Hole Saw System		
Cat No	Item Number	Description
A6	BF3700	Kwik-Change Chuck - Hex Shank
# A6-1	BF3705	Kwik-Change Chuck - SDS Shank
A6-2	BF3710	Kwik-Change Collar for 14-30mm hole saws
A6-3	BF3715	Kwik-Change Collar for 32mm - 100mm hole saws
A015C	BF3620	Kwik-Change High Speed Steel Pilot Drill
# XA015C	BF3625	Kwik-Change Carbide Tipped Pilot Drill

KWIK-CHANGE BETWEEN HOLE SAWS

KWIK-CHANGE PILOT DRILL

CORE EJECTION & HOLE ENLARGEMENT

= MTO - Made to order, may be subject to longer lead times.

Kwik-Change Kits Hex Shank Chuck			
Cat No	Item Number	Description	Kit Contents
A6-4	BF3735	Kwik-Change Arbor Kit with High Speed Steel Drill	Kwik-Change Chuck, one A6-2 Collar, one A6-3 Collar, one A015C Pilot Drill
A6-5	BF3740	Kwik-Change Arbor Kit with Carbide Tipped Drill	Kwik-Change Chuck, one A6-2 Collar, one A6-3 Collar, one XA015C Pilot Drill

Kwik-Change Kits SDS Shank Chuck			
Cat No	Item Number	Description	Kit Contents
# A6-6	BF3745	Kwik-Change Arbor Kit with High Speed Steel Drill	Kwik-Change Chuck, one A6-2 Collar, one A6-3 Collar, one A015C Pilot Drill
# A6-7	BF3750	Kwik-Change Arbor Kit with Carbide Tipped Drill	Kwik-Change Chuck, one A6-2 Collar, one A6-3 Collar, one XA015C Pilot Drill

= MTO - Made to order, may be subject to longer lead times.

Starrett® KWIK-CHANGE | ARBOR

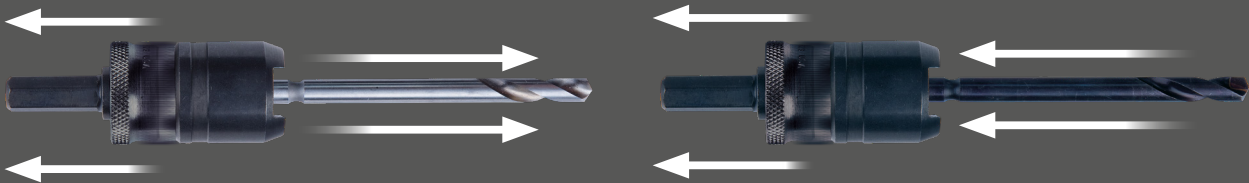
- Attach the arbors to all regularly used hole saws.
- Change between different sizes of saw at the push of a button!



Push the button on the arbor and pull the hole saw down the pilot drill. To use a new hole saw, push the button on the arbor and slide the hole saw forward to remove it.

Starrett® KWIK-CHANGE | PILOT DRILL

- Pull back the chrome collar on the chuck to change the pilot drill.
- No tools required!
- Caution: Pilot drills may be hot after use.



Pull back the collar on the chuck to remove the pilot drill, to insert a new drill pull back the collar on the chuck and insert the new drill.

Starrett® KWIK-CHANGE | HOLE ENLARGEMENT

- Attach arbors to hole saws of the same size as the existing hole and the same size as the required hole.
- Attach the larger diameter hole saw to the Kwik-Change chuck.
- Attach the smaller diameter hole saw to the drill and slide it down inside the larger diameter saw.
- Drill the hole. **This system is recommended for overhead or vertical surfaces only.**

Attach the larger hole saw to the chuck, slide the smaller of the two hole saws inside the larger hole saw and use it as a pilot for the new, larger hole.



Starrett® KWIK-CHANGE | CORE EJECTION

- If the core is stuck in the hole saw after drilling a hole, press the arbor button and slide the hole saw and attached arbor off the drill.
- The pilot drill can then be used to push the core out of the saw using the side flutes or the holes in the base of the saw.
- Caution: Cores may be hot and sharp.



ARBORS AND ACCESSORIES



FOR USE WITH HOLE SAW TYPES		BI-METAL FAST CUT FCH CARBIDE TIPPED CT		BI-METAL DEEP CUT DCH TCT MULTI PURPOSE MPH		DIAMOND GRIT D CARBIDE TIPPED CT TCT MULTI PURPOSE MPH	
PILOT DRILL TYPE		STANDARD HSS PILOT DRILL		EXTENDED LENGTH HSS PILOT DRILL		CARBIDE TIPPED PILOT DRILL	
FITS HOLE SAW DIAMETERS MM (INCH)	ARBOR SHANK SIZES MM (INCH)	ARBOR CATALOGUE NUMBER	ITEM NUMBER	ARBOR CATALOGUE NUMBER	ITEM NUMBER	ARBOR CATALOGUE NUMBER	ITEM NUMBER
14 - 30mm (9/16" - 1.3/16")	8.75mm (11/32") Hex (excluding SDS-Plus Arbors)	A1	AY1385	A1E	AY1391	XA1	AY5675
		A1-1	AY154	A1-1E	AY1541	XA1-1	AY585
	6.5mm (1/4") Hex	A4	AY1451	A4E	AY1453	XA4C	AY5731
32 - 210mm (1.1/4" - 8.9/32")	11mm (7/16") Hex (excluding SDS-Plus Arbors)	A2 (Quick-Hitch)	AY141	A2E (Quick-Hitch)	AY1411	XA2 (Quick-Hitch)	AY569
		A2-1 (Quick-Hitch)	AY155	A2-1E (Quick-Hitch)	AY1551	XA2-1 (Quick-Hitch)	AY586
	8.75mm (11/32") Hex	A10 (Quick-Hitch)	AY1485	A10E (Quick-Hitch)	AY1491	XA10 (Quick-Hitch)	AY5775
		A17-38 Locking Arbor	AY2274	A17-38E Locking Arbor	AY2272	XA17-38 Locking Arbor	AY2278

QUICK-HITCH ARBORS

WITH HSS, HSS EXTENDED LENGTH OR CARBIDE TIPPED PILOT DRILLS
 Two locating pins insert into the hole saw cap to prevent overtightening on the screw thread. This facilitates tool-free and instant hole saw changes without removing the arbor from the chuck.

SDS-PLUS ARBOR SHANKS

WITH HSS, HSS EXTENDED LENGTH OR CARBIDE TIPPED PILOT DRILLS
 The SDS-Plus shank allows the arbors to be used in SDS-plus rotary hammer drills with the hammer action turned off.

LOCKING ARBORS

WITH HSS, HSS EXTENDED LENGTH OR CARBIDE TIPPED PILOT DRILLS
 For hole saws with diameters ranging from 32mm to 210mm (1.1/4" to 8.9/32"), the arbor securely locks onto the saw, reducing vibration. It's essential for demanding jobs and production runs.

ARBOR PILOT DRILL



HIGH SPEED STEEL PILOT DRILLS

Cat. No.	Item Number	Fits Starrett Arbor Nos.	For Use with Saw Types
A014C	AY209	All Arbors - Except A3	For All FCH Saws
A014CE	AY2091	Extended Length Pilot Drill Fits All Starrett Arbors except A3 Ulti Mate	For DCH and MPH Hole Saws
# SMD6	BF21005	-	Replacement drill for SM series hole saws
A014F	BF56300	-	Replacement drill for CTD series hole saws
A015C	BF3620	Fits Starrett A6 Kwik-Change Arbor System	For all FCH, DCH, CT and MPH hole saws

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CARBIDE TIPPED PILOT DRILLS

Cat. No.	Item Number	Fits Starrett Arbor Nos.	For Use with Saw Types
# XA014C	AY601	All Arbors	For all CT, MPH and D Series Saws
# XA015C	BF3625	Fits Starrett A6 Kwik-Change Arbor System	For all CT, MPH and D Series Saws

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ARBOR EXTENSIONS



300mm (12") extension bar.

Cat. No.	Item Number	For use with...	Fits Chuck Size
A5	AY219	A2, A2E, XA2 Arbors	13mm - 1/2"
A15	AY221	A1, A1E, XA1, A10, A10E, XA10, A17-38, A17-38E, XA17-38 Arbors	9.5mm - 3/8"

ARBOR ADAPTOR

Allows use of hole saws up to 152mm (6").



Cat. No.	Item Number	Description
KA12	AY255	Adaptor screws on to arbors with a 1/2" - 20 screw thread and allows use of hole saws up to 152mm (6")

DUAL HEX ARBOR ADAPTOR



The Starrett Dual Hex Adaptor allows fast, tool free changes between our arbors with a 6.5mm (1/4") or 8.75mm (11/32") Hex Shank, without adjustment of the drill chuck.

- Robust steel construction with hardened centre shaft and nose collar for maximum product life.
- 9.5mm (3/8") Shank fits with other branded arbors.

Cat. No.	Item Number	For Use with
A18	AY284	A1, A1E, XA1, A4, A4E, XA4, A10, A10E, XA10, A17-38, A17-38E, XA17-38 & Cordless Smooth Cut (CSC) Hole Saws.

HOLE ENLARGEMENT ARBOR

The KA19 facilitates enlarging diameters by swapping out the pilot drill on your arbor and attaching a saw of the same size as the existing hole. This saw serves as the pilot for the larger diameter saw attached to the arbor.



KA19



Please note: Hole Saws and Arbor are supplied separately.

Cat. No.	Item Number	Minimum Hole Enlargement
KA19	AY228	4.7mm (3/16") between pilot hole saw and cutting saw diameter.

DEBRIS COLLECTOR

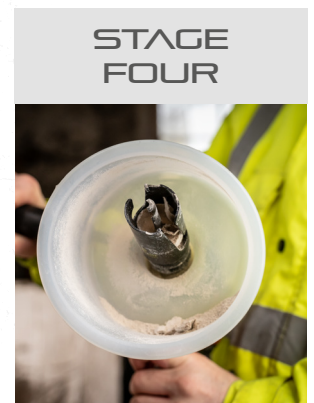
NO CLEAN UP - NO DRILL DAMAGE - NO DEBRIS SPREAD

FEATURES:

- The bowl flexes with minimal pressure as the hole is cut
- Significant time savings: no need to mask areas at risk before sawing or clean up afterward
- Keeps dust and debris out of the drill motor
- Suitable for hole saws up to 121mm (4 3/4")
- **STAGE ONE** | Pass the shank of the arbor through the hole at the bottom of the DB2 and attach to the drill in the normal way. Always ensure that the Debris Collector spins freely prior to use.
- **STAGE TWO** | Site the saw for cutting the hole. The Debris Collector can be pulled down to provide a better view of the work area.
- **STAGE THREE** | Drill the hole.
- **STAGE FOUR** | All the dirt and debris from the cut hole is collected inside the Debris Collector.



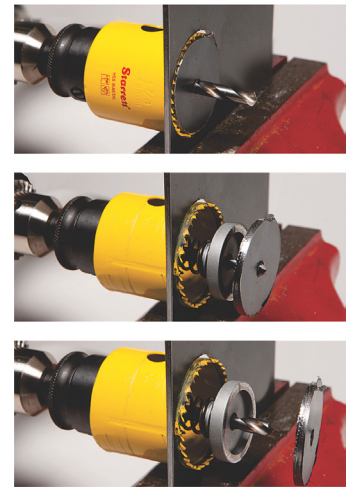
Cat No	Item Number	Description
DB2	AY2835	Debris Collector



HOLE SAW CORE EJECTORS

A SIMPLE, BUT HIGHLY EFFECTIVE METHOD OF EJECTING THE CORE FROM A HOLE SAW AFTER COMPLETION OF THE CUT

- Select the appropriate size of ejector for the hole saw.
- Where it is necessary to assemble the two parts of the core ejector, twist the spring on to the ejector plate until it locks in place.
- Twist the spring on the assembled core ejector over the pilot drill until the pilot drill is protruding from the plate.
- Drill the hole.
- **Please note:** Using the core ejector will reduce the saw's cutting depth. The table below shows the recommended maximum material thickness for each type of hole saw. The core ejector can function at greater thicknesses, but its effectiveness will diminish.



- Assembled core ejector attached to a hole saw.
- After the hole has been drilled, the core can clearly be seen at the end of the pilot drill.

Cat No	Item Number	Description
KA8-1	AY28501	Core Ejector suitable for 20 - 24mm hole saws
KA8-2	AY28502	Core Ejector suitable for 25 - 38mm hole saws
KA8-3	AY28503	Core Ejector suitable for 40 - 60mm hole saws
KA8-4	AY28504	Core Ejector suitable for 64 - 86mm hole saws
# KA8-5	AY28505	Core Ejector suitable for 89 - 127mm hole saws
# KA8-6	AY28506	Core Ejector suitable for 133 - 210mm hole saws

Core Ejector Cutting Recommendations	
Hole Saw Product Code	Recommended Maximum Material Thickness
FCH, DCH, CT	7mm
D and MPH	5mm

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PLEASE NOTE

In some applications it is possible that the core may be ejected from the saw at high speed. Please always wear safety glasses and gloves and take extra care if drilling vertically.



HOLE SAW CUTTING SPEED RECOMMENDATIONS (RPM)

BI-METAL

Bi-Metal Fast Cut (FCH) & Deep Cut (DCH) Hole Saws

Saw Diameter		Mild Steel	Stainless & Tool Steel	Cast Iron	Brass, Copper & Aluminium	Wood & Plastic
mm	inch					
14 - 25	9/16 - 1	580 - 350	300 - 175	400 - 235	790 - 470	800 - 500
27 - 51	1.1/16 - 2	325 - 170	160 - 85	215 - 115	435 - 230	500 - 200
52 - 76	2.1/16 - 3	165 - 115	80 - 55	110 - 75	220 - 150	200 - 150
79 - 102	3.1/8 - 4	110 - 85	55 - 40	70 - 55	140 - 110	150 - 100
105 - 127	4.1/8 - 5	80 - 65	40 - 30	55 - 25	110 - 85	100 - 85
133 - 152	5.1/4 - 6	55	25	55 - 25	75	75
160 - 210	6.5/16 - 8.9/32	40	20	55 - 25	60	60

Bi-Metal Cordless Smooth Cut Hole Saws (CSC)

Saw Diameter		Mild Steel	Stainless & Tool Steel	Wood, Plastic & Aluminium
mm	inch			
16 - 20	5/8 - 25/32	500	230	700
22 - 29	7/8 - 1.1/8	400	185	550
30 - 38	1.3/16 - 1.1/2	330	150	450

TUNGSTEN CARBIDE TIPPED

Carbide Tipped Hole Saws (CT)

Saw Diameter		Cast Iron	Wood & Plastic	Fibreglass	Aluminium	Suspended Floor
mm	Inch					
16 - 25	3/4 - 1	420 - 320	3200 - 2800	800 - 500	1650 - 1400	500 - 400
29 - 51	1.1/8 - 2	300 - 160	2400 - 1300	450 - 200	1200 - 600	350 - 190
54 - 79	2.1/8 - 3.1/8	150 - 100	1200 - 850	190 - 150	580 - 400	180 - 120
83 - 102	3.1/4 - 4	90 - 80	800 - 650	140 - 100	380 - 300	110 - 95
105 - 127	4.1/8 - 5	75 - 60	620 - 480	100 - 85	300 - 200	90 - 80
140 - 152	5.1/2 - 6	50 - 40	420 - 350	80 - 75	180 - 120	70 - 60

TCT Multi Purpose Hole Saws (MPH)

Saw Diameter		All Materials
mm	Inch	
19 - 27	3/4 - 11/16	1700 - 1300
29 - 51	1.1/8 - 2	1100 - 650
54 - 76	2.1/8 - 3	600 - 425
79 - 102	3.1/8 - 4	400 - 325
111 - 159	4.3/8 - 6.1/4	300 - 210

Carbide Tipped Deep Cut Hole Saws (CTD)

Saw Diameter		Mild Steel	Stainless & Steel	Aluminium
mm	Inch			
15 - 21	19/32 - 13/16	700 - 1000	300 - 700	1000 - 1400
22 - 30	7/8 - 1.3/16	500 - 800	200 - 450	800 - 1100
32 - 40	1.1/4 - 1.9/16	300 - 600	175 - 315	600 - 850
45 - 50	1.25/32 - 1.31/32	200 - 500	120 - 225	500 - 750
51 - 60	2 - 2.38	200 - 400	95 - 195	400 - 550
64 - 75	2.1/2 - 2.15/16	150 - 300	80 - 150	300 - 450
80 - 100	2.5/32 - 3.15/16	100 - 200	60 - 120	200 - 300

TCT Stainless Steel Hole Saws (SM)

Saw Diameter		Mild Steel	Stainless & Steel	Cast Iron	Fibreglass
mm	inch				
15 - 25	19/32 - 1	800 - 640	460 - 370	420 - 320	800 - 500
26 - 39	1.1/32 - 1.17/32	590 - 460	320 - 270	300 - 160	450 - 200
40 - 55	1.9/16 - 2.5/32	400 - 320	220 - 170	300 - 160	450 - 200
60 - 85	2.3/8 - 3.23/64	265 - 200	140 - 105	150 - 100	190 - 150
90 - 100	3.9/16 - 4.23/32	175 - 130	90 - 65	90 - 80	140 - 100

DIAMOND GRIT

Diamond Grit Hole Saws (D)

Saw Diameter		Minimum Speed	Maximum Speed
mm	Inch		
14 - 25	9/16 - 1	500	1000
27 - 51	1.1/16 - 2	250	500
52 - 83	2.1/16 - 3.1/4	150	300
86 - 152	3.3/8 - 6	100	200

Diamond Grit Brick and Masonry Dri-Core Drills (BMC)

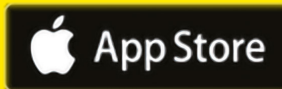
Saw Diameter		Minimum Speed	Maximum Speed
mm	Inch		
22 - 52	9/16 - 1	250	500
65 - 78	2.9/16 - 3.1/16	150	300
102 - 152	4 - 6	100	200

Starrett® POWERCALC®

Starrett's PowerCalc
helps you choose
the right Holesaw
for the job!



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NEW Fast Cut Holesaw 6 packs

Available in popular sizes:
20mm, 25mm, and 32mm

- 10% lower unit cost versus purchasing 6 single saws
- Bulk packaging designed for industrial distributors and retail
- Individual barcodes on each holesaw for easy inventory management
- Compact bulk pack design maximizes warehouse space efficiency
- Environmentally friendly packaging, 100% plastic-free

BIG SAVINGS!

WHEN COMPARED TO BUYING 6 SINGLE SAWS

Cat No	Diameter	QTY (in box)
FCH2532-6	20mm	6
FCH0100-6	25mm	6
FCH0114-6	32mm	6



FAST CUT